

Plywood Grades Chart (Birch Plywood)

Grade	Description
B/BB	Clear face with small patches on the back (3-6 color-matched patches).
BB/BB	Patches allowed on both sides, consistent quality.
BB/CP	More patches and occasional knots; used under veneer.
CP/CP	Structural use; rougher, with open knots and visible repairs.
C/C	Lowest grade, not intended for finished surfaces; usually unsanded.